

***PYLON ELECTRONICS INC.***

***147 Colonnade Road,  
Ottawa, ON K2E 7L9  
613-226-7920***

**STATEMENT OF MEASUREMENT  
CAPABILITIES**

## **FOREWORD**

The following is a summarized list of measurement parameters available at this location. For measurement parameters not shown in this list, please contact customer service for technical support. We can support your calibration requirement from another Pylon laboratory or from our network of qualified sub-contractors.

For a list of Pylon Ottawa's ISO/IEC 17205 accredited parameters, please refer to our ISO/IEC 17025 accreditation certificate and scope.

# ***ELECTRICAL***

## DC/LOW FREQUENCY

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty ±</b>	<b>Capability</b>
<b>DC Voltage</b>	Volts (V)	1µV to 10KV	-	Generate
		1µV to 200mV	0.00072%	Measure
		100mV to 2V	0.00038%	Measure
		2.0V to 1KV	0.00045%	Measure
		1KV to 10KV	0.03%+0.03V	Measure
		10KV to 140KV	0.08%+0.7V	Measure
		10 Volt Reference Standard	1 ppm	Measure
<b>DC Current</b>	Amperes (A)	0A to 100A	-	Generate
		0A to 100A	0.01%	Measure
		100A to 1000A	0.25%	Measure
<b>Resistance Four Terminal</b>	Resistance (Ω)	0.001 to 0.1	0.0210%	Measure
		0.1 to 1	0.0008%	Measure
		1	0.0005%	Measure
		1 to 1M	0.0003%	Measure
		1M to 10M	0.0006%	Measure
		10M to 100M	0.0030%	Measure
Two Terminal up to 1000 Volts	-	100M to 1T	1%	Measure
		1T to 10T	2%	Measure
<b>Capacitance Fixed Standards</b>	Farads (F)	10pF to 1.0µF	-	Generate
		1000pF @ 1KHz	0.002%	Measure
Variable	-	5pF to 1150pF	-	Generate
		0.01pF to 1.2µF	0.01%	Measure
		Up to 0.2F	3%	Measure
<b>Inductance Fixed Standards</b>	Henries (H)	1mH to 10mH		Generate
		10µH to 100µH	1%	Measure
		100µH to 1mH	0.1%	Measure
		1mH to 100mH	0.028%	Measure
		100mH to 10H	0.1%	Measure

## DC/LOW FREQUENCY (Continued)

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty ±</b>	<b>Capability</b>
<b>AC Voltage</b>	<b>Volts (V)</b>	1mV (10Hz to 50KHz) (50KHz to 1.2MHz)	≤0.038% ≤0.110%	Measure
		10mV (10Hz to 50KHz) (50KHz to 1.2MHz)	≤0.024% ≤0.099%	Measure
		100mV (10Hz to 50KHz) (50KHz to 1.2MHz)	≤0.019% ≤0.099%	Measure
		1V (10Hz to 50KHz) (50KHz to 1.2MHz)	≤0.004% ≤0.059%	Measure
		10V (10Hz to 50KHz) (50KHz to 1.2MHz)	≤0.004% ≤0.056%	Measure
		100V (10Hz to 50KHz) (50KHz to 200KHz)	≤0.004% ≤0.024%	Measure
		1000V (10Hz to 30KHz)	≤0.008%	Measure
		700V (30KHz to 100KHz)	≤0.035%	Measure
		0.7 to 10kV @ 60Hz 10 to 100kV @ 60Hz	0.12%+0.1V 0.5%+1V	Measure Measure
		1mV to 1000V (5Hz to 1MHz)	-	Generate
<b>Differential DC/AC Voltage</b>	<b>Volts (V)</b>	7000Vp (5000Vrms) (DC to 70 MHz)	2%	Measure

## DC/LOW FREQUENCY (Continued)

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty ±</b>	<b>Capability</b>
<b>AC Current</b>	<b>Amperes (A)</b>	10µA to 20A	-	<i>Generate</i>
		10µA (50Hz to 1KHz)	0.08%	<i>Measure</i>
		100µA (10Hz to 5KHz) (5KHz to 30KHz)	≤0.016% ≤0.090%	<i>Measure</i> <i>Measure</i>
		1mA (10Hz to 5KHz) (5KHz to 30KHz)	≤0.014% ≤0.090%	<i>Measure</i> <i>Measure</i>
		10mA to 100mA (10Hz to 5KHz) (5KHz to 50KHz) (50KHz to 100KHz)	≤0.022% 0.03% 0.05%	<i>Measure</i> <i>Measure</i> <i>Measure</i>
		1A (10Hz to 5KHz) (5KHz to 50KHz) (50KHz to 100KHz)	≤0.035% 0.03% 0.05%	<i>Measure</i> <i>Measure</i> <i>Measure</i>
		1A to 5A (5Hz to 20KHz) (20KHz to 50KHz) (50KHz to 100KHz)	0.02% 0.03% 0.05%	<i>Measure</i> <i>Measure</i> <i>Measure</i>
		5A to 20A (5Hz to 20KHz) (20KHz to 50KHz)	0.03% 0.05%	<i>Measure</i> <i>Measure</i>
		20A to 400A (60Hz)	0.50%	<i>Measure</i>

## DC/LOW FREQUENCY (Continued)

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b> $\pm$	<b>Capability</b>
<b>Ratio, AC</b>	ACV	-0.0111111 to 1.111111 (50Hz to 1KHz) (1KHz to 5KHz) (5KHz to 10KHz)	2 ppm 15 ppm 60 ppm	Ratio Ratio Ratio
<b>Ratio, HV AC</b>	ACV	0.00000 to 1.00000 (60Hz)	0.006%	Ratio
<b>Ratio, DC</b>	DCV	0 to 1.0	0.2 ppm	Ratio
<b>Low Frequency</b>	(db)	40 Vpk-pk (1 $\mu$ Hz to 100KHz)	0.1db	Generate
<b>Frequency</b>	Hz	1mHz to 18.0GHz	$3 \times 10^{-7}$ to $2 \times 10^{-9}$	Measure
<b>Time Base Standard</b>	Hz	1, 5, and 10MHz	$1 \times 10^{-12}$	Measure
<b>Time</b>	Seconds	10 to $10^4$ sec	0.001 sec	Measure
<b>Phase Angle</b>  <b>0 Degrees to 360 Degrees, 1Hz to 100KHz</b>	Degrees (°)	Equal Amplitude 50mV to 120V (1Hz to 1KHz) (1KHz to 6.25KHz) (6.25KHz to 50KHz) (50KHz to 100KHz)  Amplitude Ratio=500 50mV to 100V (1Hz to 1KHz) (1KHz to 6.25KHz) (6.25KHz to 50KHz)  (50KHz to 100KHz) Amplitude 100V to 120V (1Hz to 1KHz) (1KHz to 6.25KHz) (6.25KHz to 50KHz)	0.005° 0.005° 0.010° 0.020°  0.030° 0.060° 0.090° 0.240°  0.060° 0.120° 0.180° 0.600°	Measure/ Generate

## DC/LOW FREQUENCY (Continued)

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b> ±	<b>Capability</b>
<b>Magnetism Fixed Standards</b>	Gauss	500 gauss 2000 gauss	0.04% 0.04%	Measure
<b>pH Simulation</b>	pH	4.00 7.00 10.00	0.01 0.01 0.02	Generate
<b>Electrical Conductivity</b>	Siemens/ meter	84µS/cm 1413µS/cm 12880µS/cm	0.5%	Generate
<b>Video Generator</b>	Return Loss	0 to 5 MHz	>46 dB	Measure
	Hum Rejection	Fast Slow	>24 dB <1 dB	
	Residual Noise Level	0 to 5 MHz	Better than -80 dB with respect to 0.714V <sub>p-p</sub> active video	
	Anti-aliasing filter attenuation	7.16 MHz (NTSC) 8.86 MHz (PAL)	>35 dB >40 dB	



**RF/MICROWAVE FREQUENCY**

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty ±</b>	<b>Capability</b>
<b>RF/Microwave Power (50 OHM)</b>	Watts (W)	up to 200W (30MHz, 100MHz, 300MHz, 400MHz, 500MHz)	1.25%	Generate
	(dbm)	+19dbm (500KHz to 512MHz)	N/A	Generate
		+13dbm (512MHz to 1024MHz)	N/A	Generate
		+12dbm (10MHz to 20GHz)	N/A	Generate
		+2.5dbm (20GHz to 50GHz)	N/A	Measure
		0dbm (50MHz)	2.4%	Measure
		-30dbm to +20dbm (100KHz to 4GHz)	3.3%	Measure
		-70dbm to -30dbm (10MHz to 18GHz)	2.4%	Measure
		-30dbm to +20dbm (10MHz to 18GHz)	2.0%	Measure
		(18GHz to 26.5GHz)	3.9%	Measure
	(26.5GHz to 40GHz)	4.2%	Measure	
<b>Pulse Power</b>	Watts (W)	5KW (950 to 1220MHz)	0.85db	Measure
		5KW < 2350MHz	0.2%	Generate
		4KW < 3100MHz	0.2%	Generate
		500W @ 6100MHz	0.2%	Generate

**RF/MICROWAVE FREQUENCY (Continued)**

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty ±</b>	<b>Capability</b>
<b>Attenuation 600 OHM</b>	(db)	0 to 111db 0.1db steps (DC to 1MHz)	0.02db ±0.25%	<i>Generate</i>
	(db)	0 to 110db (DC to 18GHz)	4%	<i>Generate</i>
<b>Attenuation 50 OHM</b>		0 to 100db (DC to 1 KHz)	1.0db	<i>Measure</i>
		0 to 80db (1KHz to 2.5MHz)	0.3db	<i>Measure</i>
		0 to 127dbm (2.5MHz to 1300 MHz)	0.05db +0.25/10db	<i>Measure</i>
		0 to 70dbm (1300MHz to 18GHz)	0.02db +0.02/10db	<i>Measure</i>
		70 to 85 dbm (1300 MHz to 18GHz)	0.05db +0.02/10db	<i>Measure</i>
		85 to 95 dbm (1300MHz to 18GHz)	0.10db +0.02/10db	<i>Measure</i>
		95 to 100 dbm (1300MHz to 18GHz)	0.20db +0.02/10db	<i>Measure</i>
		100 to 110 dbm (1300MHz to 18GHz)	0.6db	<i>Measure</i>

## RF/MICROWAVE FREQUENCY (Continued)

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b> ±	<b>Capability</b>
<b>Return Loss</b> (50 OHM) Type "N" connector	(db)	5 MHz to 18 GHz		Measure
<b>Return Loss</b> (50 OHM) Type "A" connector		2 GHz to 18 GHz	Directivity >35db	Measure
<b>Return Loss</b> (50 OHM) Type "K/SMA" connector		10 MHz to 40 GHz		Measure
<b>(50 OHM) Airline Bridge Directivity</b>	(db)	Test Port Connectors  K male & Female (up to 40 GHz)  APC (up to 18 GHz)  N female (up to 18 GHz)	> 45db Directivity  > 45db Directivity  > 45db Directivity	Measure  Measure  Measure
<b>TDR Length (Ethernet)</b>	meters	50m	±0.05m	Measure

# ***PHYSICAL PROPERTIES***

## PHYSICAL/DIMENSIONAL

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b> <i>±</i>
<b>Gauge Blocks</b> Length	Inches mm	0.010" to 1" 1" to 4" 0.5 to 25mm 25 to 100mm	4 $\mu$ inch (4 + 1L) $\mu$ in 0.1 $\mu$ m (0.1+0.025L) $\mu$ m L=length in UOM
<b>Length Standards</b>	Inches mm	to 12" 12" to 32" to 300mm 300 to 800mm	20 $\mu$ inch Consult Lab 0.0005mm Consult Lab
<b>External Dimensions</b> External Measurements	Inches mm	Up to 12" Up to 300mm	20 $\mu$ inch 0.0005mm
Thread Gauge Plugs		12" to 48" 300 to 1200mm	Consult Lab.
		48 to 4tpi	Consult Lab.
<b>Internal Dimensions</b> Cylindrical Ring Gauges	Inches mm	Up to 5.0" Up to 125mm	20 $\mu$ inch 0.0005mm
Internal Measurements		5.0" to 12" 125 to 300mm	Consult Lab.
		Up to 48" Up to 1200mm	Consult Lab.
<b>Straightness</b>	Inches/mm	Consult Lab.	50 $\mu$ in / 0.0013mm
<b>Surface Plate</b>	Inches/mm	Consult Lab.	Grade "A" for most common sizes.
<b>Parallels</b>	Inches/mm	-	50 $\mu$ in / 0.0013mm
<b>Indicator dial</b>	Inches/mm	up to 12" Up to 300mm	25 $\mu$ inch 0.0006mm

## PHYSICAL/DIMENSIONAL (Continued)

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b> $\pm$
<b>Calipers, Micrometers</b>  Outside  Inside  Depth	Inches  mm	Up to 48" Up to 1200mm Up to 48" Up to 1200mm Up to 48" Up to 1200mm	$(44 + 2L)\mu\text{in}$ $(0.0011 + 0.05L)\mu\text{m}$  L = length of measurement in UOM
<b>Hardness Testers</b>  Rockwell	Rockwell units	HRB 60 HRC 30,60,90	1 unit
<b>Flatness</b>	Inches  mm	Area covered by 10" diameter optical flat	$5.0\mu\text{in}$ $0.13\mu\text{m}$
<b>Acoustics</b>  Sensitivity	Decibels (db)	Microphone 1/8" to 1" 250Hz	0.17db
<b>Acceleration</b>	$\text{pC}/\text{ms}^{-2}$	10Hz to 5KHz	2.6%
<b>Load Cells</b>  Compression and Tension	Lbs (kg)	1000 (500) 5000 (2200) 20000 (9000) 50000 (22000) 60000 (37500)	0.1% F.S. " " " "
<b>Torque</b>	-	0.5 to 215inoz 36gcm to 15.5kgcm  10inlb to 5000 ftlb 1.0 to 575 kgcm	0.3% of Indicated Reading   0.05% of Indicated Reading
<b>Tensiometer</b>	Lbs (kg)	up to 600Lb(300kg)	Consult Lab.

**PHYSICAL/DIMENSIONAL (Continued)**

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b> ±
<b>Balance and scales</b>	Lbs grams	To 500Lbs To 500Kg	Class "S" Mass Comparison
<b><sup>1</sup>Mass Imperial</b>	Lbs	1/16 oz. to 70 lbs	Class 'Q'
<b>Metric</b>	grams	5 mg to 32 Kg	Class 'Q'

1 Better class available for specific mass values. Consult lab.

**THERMAL/ENVIRONMENTAL/PRESSURE**

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b> ±
<b>Temperature</b>	Celsius °C (°F)		
Triple Point of Water		0.01°C (32.018°F)	0.0005°C (0.0009°F)
Thermometry		-50 to 660°C (-58 to 1220°F)	0.012°C at 0 °C 0.033°C at 420 °C 0.046°C at 600 °C
PRT Probe		-200 to 661°C (-328 to 1221.8°F)	0.006°C at -200°C (0.0108°F at -328°F) 0.006°C at 0°C (0.0108°F at -32°F) 0.015°C at 420°C (0.027°F at 788°F) 0.022°C at 661°C (0.0396°F at 1221.8°F)
Infrared Thermometry		-30°C to 650°C (-22°F to 1202°F)	-10°C to 0°C:±2.0°C -30°C to -10°C:±3.0°C ±1.0 °C or ±1.0% of reading, whichever is greater
<b>Humidity – %RH</b>	%RH	Ambient Condition	2.0% of IV*

*THERMAL/ENVIRONMENTAL/PRESSURE (Continued)*

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty ±</b>
<b>Pressure</b>			
Absolute Pressure (air)		0.3 to 15 psia 2 to 105kPa	0.02% of IV*
Gauge Pressure (air)		0.3 to 50 psig 2 to 345kPa	0.02% of IV*
Gauge Pressure (air)		15 to 500 psig 105 to 3450kPa	0.02% of IV*
Gauge Pressure (air)		0 to 10000 psig 0 to 70000kPa	0.05% of IV*
Gauge Pressure (oil)		0 to 15000 psig 2 to 103000kPa	0.02% of IV* * Indicated Value



# ***FIBER OPTICS***

## FIBER OPTICS

<b>Measured Quantity</b>	<b>Units</b>	<b>Range</b>	<b>Best Measurement Uncertainty</b>	<b>Capability</b>
<b>Wavelength</b>	$\lambda$	<b>LASER</b> 1600.600 nm 1520 – 1570 nm 1310.000 nm	N/A	Generate
		<b>LED</b> 850 nm 1300 nm	N/A	Generate
		<b>LASER</b> 1250 -1625 nm	$\pm 1.5$ pm	Measure
		<b>LED</b> 1250 -1310 nm	$\pm 1.5$ pm	Measure
<b>Power</b>	<b>dBm</b>	<b>LASER</b> 850 – 1600 nm	>10 dBm	Generate
		<b>LED</b> 850 nm 1300 nm	> -17 dBm	Generate
		<b>LASER</b> 800 – 1650 nm (+27 dBm–40 dBm)	$\pm 2.5\%$	Measure
		<b>LED</b> 800 – 1300 nm (+10 dBm–40 dBm)	$\pm 2.5\%$	Measure
<b>Attenuation</b>	<b>dB</b>	<b>LASER</b> - 1600 nm	(0 to -40 dB) $\pm 2.5\%$ (-40 to -90 dB) $\pm 0.1$ dB	Generate
		<b>LASER</b> 1310 nm (-40 dB) 1550 nm (-40 dB)	$\pm 2.5\%$	Measure
<b>Length</b>	<b>Meters</b>	15000 m	$\pm 3$ m	Generate